

Machine Name : CNC boring milling machine

Brand : KURAKI

Machine Model : KBH-22

Stock No. : 4463356

Ex-factory Date : To be added



Main Technical Parameters:

Spindle diameter : 200mm

Worktable size : 2000x2000mm

three-axis travel : 3000x2300x1600mm

W axis travel : 400mm

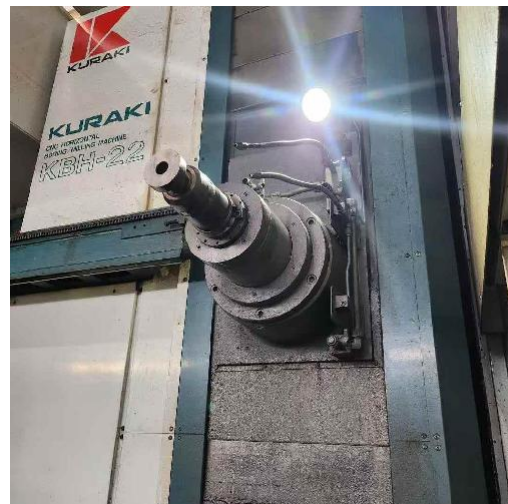
spindle taper : BT50

Spindle speed: 12000rpm

tools magazine: 40

CNC System : FANUC 31i-MB

Full close loop light



Stroke	(mm)	2000 (318.11")
X-axis	(mm)	2300 (93.33")
Z-axis	(mm)	1600 (63.00")
T-axis	(mm)	400 (15.74")
W-axis	(mm)	0-3500 (0-2300)
W-axis	(mm)	0-90.55"
From top of table	(mm)	0-2500
From spindle center	(mm)	0-2500
From center of	(mm)	0-2500
From table face	(mm)	0-2500
Table		
Table dimension	(mm)	2300 x 2300
	(mm)	78.74" x 90.61"
Max table capacity	(kg)	20000
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Top profile		0.001
Min. indexing angle		150° (locator pin)
Spindle		
Max. spindle	(mm)	200
Spindle speed	(mm/min)	50-12000
Spindle speed range		2 (Electrical)
Spindle taper		7/8" No. 50
Tool holder		3/8" T50T-1445
Feed		
Rapid feed	(mm/min)	10 (X, Y, Z axes)
Feed	(mm/min)	10 (W axis)
Carriage feed	(mm/min)	300 (10 in/min)
Carriage feed	(mm/min)	1-8000 (X, Y, Z axes)
Carriage feed	(mm/min)	1-6000 (W axis)
ATC/TC machine (only)		
Tool magazine	(pcs)	40
Tool change		
Max. Tool diameter	(mm)	φ125 (4.92")
Max. Tool length	(mm)	8240 (324.01") Both side posts must be used
Max. Tool weight	(kg)	400 (881.85 lbs)
		700 (1543.23 lbs)

