

Machine Name : Drilling center

Brand : Twinhorn

Machine Model : VF-500

Stock No. : 86619

Ex-factory Date : 2015



Main Technical Parameters:

CNC CNC System: Mitsubishi M70

three-axis travel: 500x380x400mm

Worktable size: 650x380mm

Distance from nose of spindle to Worktable: 150-550mm

T-slot: 3x100x18mm

Spindle speed: 12000rpm

Main motor power: 3.2kw

Weight: 200kg

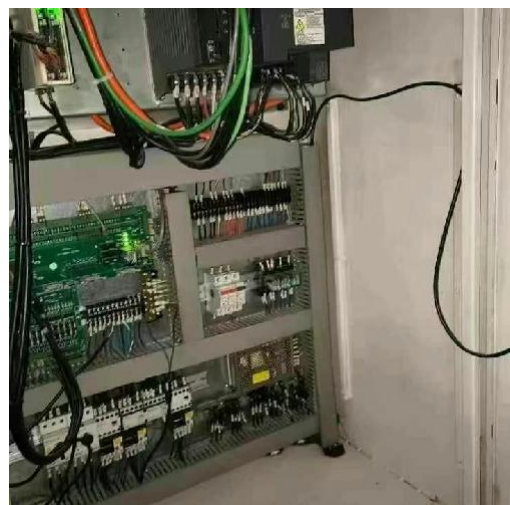
machine tool weight: 2800kg

Footage: 1624x2160x2370mm

spindle: BT30

tools magazine: 20

It can be matched with the original Taiwan Poka-shing 170 four-axis



號碼	名稱	X	Y	Z
2001	rapid	35000	35000	35000
2002	clamp	3000	3000	3000
2005	mgst	3421	3421	3421
2006	g0t1	100	100	100
2005	g0t1	100	100	1
2006	g0t2	100	100	1
2007	g1t1	20	20	20
2008	g1t1	20	20	20
2009	g1t2	20	20	20
2010	h0t1	45	45	45
2011	h0t2	0	15	10
2012	g1back	0	15	10
2013	g1+	-405.000	-401.000	-420.000
2014	g1+	0.500	0.500	0.100
2015	g1ml-	0.000	0.000	0.000

03: PLC 啟動 3 被開啟 14:04

基本系統PM 基本軸規格 基本共通PM 軸規格 原點復歸PM 參數 區域複製 區域貼上 下一節

