

Machine Name : Internal and external cylindrical grinder

Brand : STUDER

Machine Model : kc33 1000U

Stock No. : 463134

Ex-factory Date : 2014



Main Technical Parameters:

machining length :1000mm

Center height :175mm

X*Z axis travel :285*1150mm

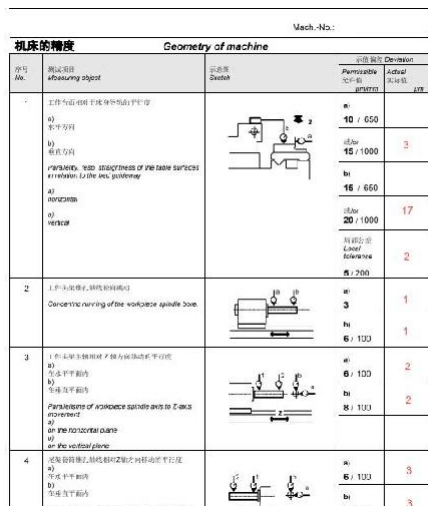
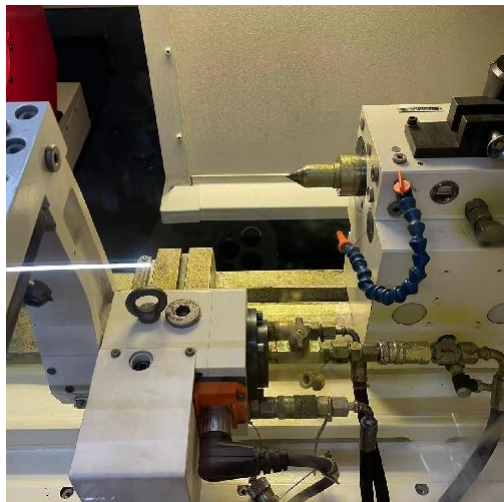
Drive power :7.5/9kw

Grinding grinding wheel size :500*63*203mm

grinding wheel line speed :50M/S

Spindle speed :650rpm





序号 No.	测试项目 Assessing object	示意图 Sketch	合格标准 Deviation	
			Permissible 允差范围	Actual 实际值
C	工件头、基座上轴线和尾座轴线的相对方向 移动的垂直度 a) 在水平平面内 b) 在垂直平面内		a) 20	5
			b) 20	10
*6	外圆磨床上轴线的纵向跳动 Concentric running of the grinding wheel receiving taper a) 在水平平面内 b) 在垂直平面内		a) 5	1
			b) 5	1
*7	外圆磨床上轴线的纵向跳动 Concentric running of the grinding wheel receiving taper a) 在水平平面内 b) 在垂直平面内		a) 5	1
			b) 5	1

[illegible]