

Machine Name : Turn-milling machining Center

Brand : MAZAK

Machine Model : INTEGREX 200-IIY

Stock No. : 86181

Ex-factory Date : 2001



Main Technical Parameters:

CNC CNC System: MAZATROL 640T

spindle chuck 10 inches in diameter

Maximum rotating diameter: 540mm

Maximum machining diameter: 540mm

machining length: 1029mm

three-axis travel: 530*1065*280 (± 140) mm

spindle through hole: 61mm

Spindle speed: 5000rpm

spindle power: 7.5kw

Tool form: KM63

tools magazine: 40

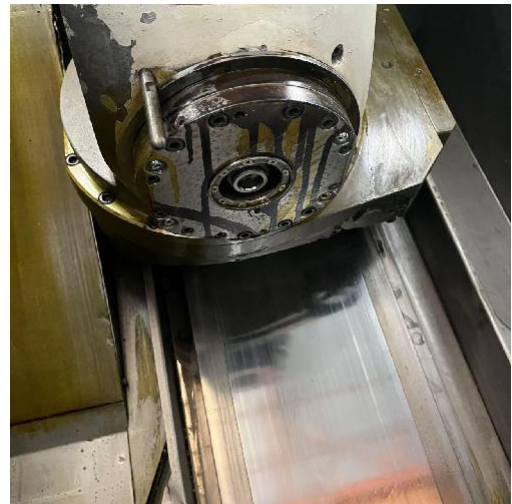
mill shaft rotation shaft: 6000 RPM

mill shaft power: 7.5KW

Power capacity: 50.4KVA

Machine weight: 7000kg

linear guideway





马扎克 INTEGREX 200Y 仕様書

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Turning Center CNC MAZAK mod. INTEGREX 200Y

Specifications: 仕様

Max diameter of rotation: 最大回転径	540 mm
Max diameter of work: 最大工作直径	540 mm
Max length of work: 最大工作长度	1029 mm
Swing axis X: 回转轴 X	530 mm
Swing axis Y: 回转轴 Y	47-140 mm
Swing axis Z: 回转轴 Z	1085 mm
Rapid positioning axis X: 快速定位轴 X	30 m/min
Rapid positioning axis Z:	33 m/min
Rapid positioning axis Y:	15 m/min
Rapid positioning axis C:	400 RPM
Spindle speed: 主轴转速	30-5000 RPM
Spindle attach:	A2 6"
Spindle hole: 主轴孔	61 mm
Tailstock: 尾座	870 mm
Spindle: 主轴	140 mm
Tailstock spindle travel: 尾座主轴行程	C.M. 4
CNC: 数控	MAZATROL FUSION 640
Turret with ATC: 带 ATC 的刀架	40 tools
Tool taper: 刀具锥度	MAZAK KM 63
Swing speed of motorized tools: 带动力头速度	15-6000 RPM
Motor power of motorized tools (10 min work): 带动力头电机功率	7.5 kW
Max capacity of boring: 最大钻孔能力	25 mm
Positioning Axis B: 定位轴 B	0.001"