

Machine Name : CNC cylindrical grinder

Brand : KARATS

Machine Model : RGT-6N

Stock No. : 86148

Ex-factory Date : 1996



Main Technical Parameters:

CNC CNC System: FANUC -18iTB

Maximum distance between centers: 1850mm

Swing in bed: 660mm

Distance between the center of the tile and the center of the sand wheel shaft:
350-750mm

Maximum grinding wheel diameter: Φ 810mm

Grinding roller diameter: Φ 50mm- Φ 660mm

grinding wheel speed (stepless change) : 400~800min

machining speed (stepless speed change) : (AC spindle motor drive) 8~80min

Moving distance grinding wheel Worktable (X axis) : 400mm

Travel distance tuple (Z-axis) : 2250mm

Fast feed rate grinding Worktable (X axis) : 1000mm/min

Fast feed feed rate round travel Worktable (Z-axis) : 5000mm/min

