

Machine Name : Double spindle Turn mill machining Centere

Brand : MAZAK

Machine Model : QTN 200-II MSL

Stock No. : 485417

Ex-factory Date : 2019



Main Technical Parameters:

Turret position: 12

machining length: 500mm

Rotation diameter: 695mm

machining diameter: 380mm

X*Z*W travel: 230*575*580mm

spindle 8 "chuck speed: 5000RPM

spindle 6 inch chuck speed: 6000RPM





matrix nexus

系统	半制加工	加工时间	实体
M 执行时间	B 执行时间	S 执行时间	T PRE-TIME
0 0	0 0	0 1	4300 1 0
0 0	0 2	0 2	480 2 0
0 0	0 3	0 3	2600 3 0
0 0	0 4	0 4	0 4 0
0 0	0 5	0 5	0 0
0 0	0 6	0 6	0 0
0 0	0 7	0 7	0 0
0 0	0 8	0 8	0 0
0 0	0 9	0 0	0 0
0 0	0 10	0 0	0 0
0 0	0 0	T 执行时间	
0 0	0 0	1	1750
0 0	0 0	2	0
0 0	0 0	3	0
0 0	0 0	4	0
0 0	0 0	互锁解除时间	
0 0	0 0	1	0
0 0	0 0	2	0
0 0	0 0	3	0
0 0	0 0	标准交连时间	
0 0	0 0	M	400
0 0	0 0	B	400