

Machine Name : WEDM

Brand : CHMER

Machine Model : G64s

Stock No. : 85830

Ex-factory Date : 2016



Main Technical Parameters:

X*Y axis travel: 600*400mm

U*V*Z axis travel: 100x100*300mm

Maximum working crop (W*D*H) : 910x700*295mm

Maximum workpiece weight: 450kgs

X*Y axis feed rate: 00mm/min

Wire diameter (standard) : $\phi 0.15-0.3$ ($\phi 0.25$)mm Large wire feed rate: 300mm/sec

Line tension: 300~2500gf

Large cutting inclination ($^{\circ}$)/workpiece thickness (mm) : $\pm 21^{\circ}/100$ (wide-angle nozzle, $DA+DB=15$ mm)



