Machine Name : Centerless grinder

Brand : MIKROSA

Machine Model : S250

Stock No. : 85713

Ex-factory Date : 2019



Main Technical Parameters:

CNC CNC System: Siemens Sinumerik 840D (close loop)

Minimum feed: 0.0001mm

Minimum workpiece diameter: 1.5mm

Maximum workpiece diameter: 35mm

grinding wheel peripheral speed: 80m/s

grinding wheel driving power: 15kW

Adjusting wheel speed: 5-500rpm

Adjusting wheel dressing speed: 1000rpm

AdjusWorktable wheel drive power 5kW

Machine Footage: 6500x4600x2232mm

Machine weight: 8800kg









工件长度 最大切入长度	mm	245
砂轮		
最大直径	mm	450
最大宽度	mm	250
砂轮安装孔	mm	203.2
周向线速度	m/s	80
CBN周向线速度（选项）	m/s	120/150
驱动功率	kW	15
导轮		
最大直径	mm	250
最大宽度	mm	250
导轮安装孔	mm	127
转速 无级可调	rpm	5..500
修整转速	rpm	1.000
驱动功率	kW	5
尺寸		