Machine Name : Cylindrical grinder

Brand : KARATS

Machine Model : RGT-6N

Stock No. : 92581

Ex-factory Date : 2011



Main Technical Parameters:

CNC CNC System FANUC-18iTB

Maximum distance between centers :1850~1900mm

Swing in bed (Max.) :660mm

Distance between the center of the tile and the center of the sand wheel shaft (Max.) :750mm

Distance between the center of the tile and the center of the sand wheel shaft (minimum) :350mm

Diameter (Max.) of the grinding wheel available :810mm

grinding wheel grinding roller diameter (Max) :660mm

Roller diameter (min) that can be ground by a grinding wheel of more than 650mm :50mm

grinding wheel speed (stepless change) :400~800min-1

machining speed (stepless transmission) (AC spindle motor drive) :8~80min-1

Moving distance from X axis to grinding wheel Worktable :400~404.94mm

Moving distance from Z axis to tuple :2250~2250.5mm

X axis fast feed rate :1000mm/min.1000mm/min

Z-axis fast feed rate :5000mm/min









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