

Machine Name : guideway mill

Brand : DANOSAT

Machine Model : SGU-802314

Stock No. : 85198

Ex-factory Date : 2010



Main Technical Parameters:

CNC CNC System: Siemens 840D

Worktable size :8000 *2500 mm

Maximum load :32000 kg

Maximum grinding width :2650 mm

Width between columns :3100 mm

Maximum grinding height :1400 mm

Worktable longitudinal travel :8600 mm

Maximum programmable speed: 30,000 mm/min

Minimum programmable speed :100 mm/min

Universal grinding head

Transverse travel :3520 mm

Maximum programmable speed :6000 mm/min

Minimum programmable speed: 0.1mm /min

Minimum programmable increment: 0.001 mm

Motor torque :16 n/m

Grinding support vertical travel :1570 mm

□□□□□□:6000 □□/□□

□□□□□□:0.1 mm/min

Minimum programmable increment :0.001 mm

Motor torque :16 nm

Grinding head rotation range +/- 110

indexing of grinding head :2.5

Tilt speed :2 rpm

Positioning precision :+/- 3 arcs/SEC

grinding wheel

Footage :Ø610 x 100 x Ø304.8 mm

grinding wheel Minimum diameter :450 mm

Cutting rate :30 ~ 50 m/s

grinding wheel drive motor power: 35 kW



