Machine Name : CNC grinding machine

Brand : KARATS

Machine Model : RGT-6N

Stock No. : 490523

Ex-factory Date : 2004



Main Technical Parameters:

CNC System FANUC-18iTB

Maximum distance between centers :1850~1900mm

Swing in bed (Maximum) :660mm

Distance between the center of the tile and the sand wheel shaft (Maximum) :750mm

Distance between the center of the tile and the the sand wheel shaft (Minimum) :350mm

Diameter of grinding wheel (Maximum) :810mm

Diameter of roller grinding wheel (Maximum) :660mm

Roller diameter (min) that can be ground with a grinding wheel of more than 650mm :50mm

Grinding wheel speed (stepless change) :400~800min-1

Machining speed (stepless transmission) (AC spindle motor drive) :8~80min^{-1}

Moving distance from X axis to grinding wheel:400~404.94mm

Moving distance from Z axis to tuple :2250~2250.5mm

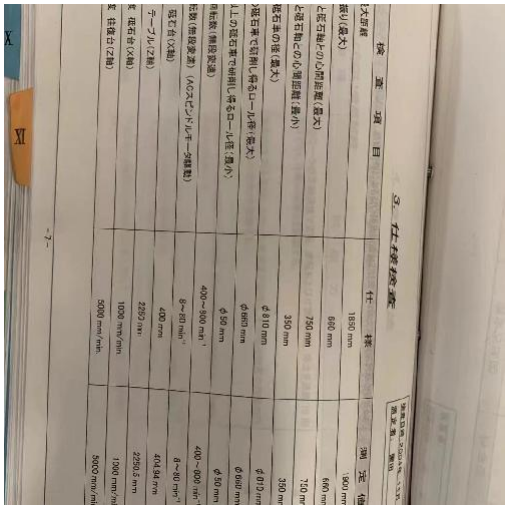
X axis fast feed rate :1000mm/min.1000mm/min

Z-axis fast feed rate :5000mm/min

PamtonSchnell













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