Machine Name : CNC cylindrical grinder

Brand : JAINNHER

Machine Model : JHU-3510CNC

Stock No. : 84362

Ex-factory Date : 2017



Main Technical Parameters:

CNC System: Fanuc oi-TF

Maximum spindle rotating diameter: φ350mm

Maximum grinding length: 1000mm

Maximum grinding diameter: φ330mm

Maximum load on two centers: 130kgs

Grinding wheel size: φ405*□25-50□*φ152mm

Maximum circular speed of grinding wheel worktable:32m/sec

Fast moving rate of grinding wheel: 6m/min

Grinding wheel worktable forward-backward total travel: 192mm

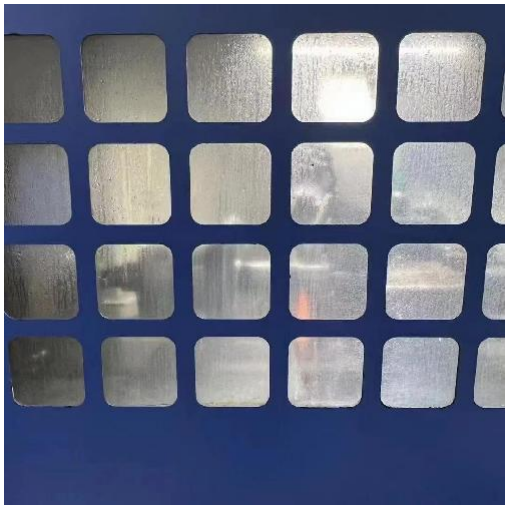
Grinding wheel worktable feed total travel: 152mm

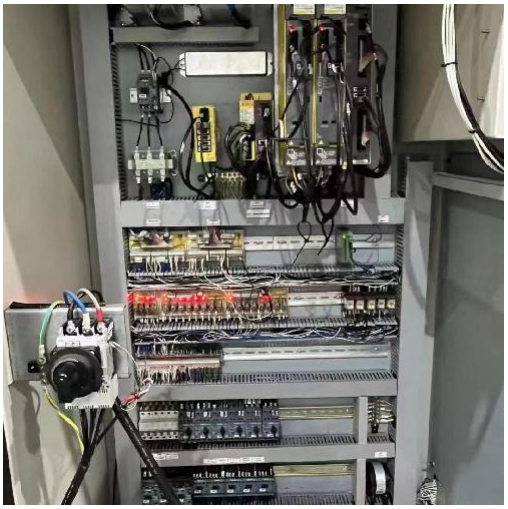
Minimum setting unit: 0.001mm

PamtonSchnell

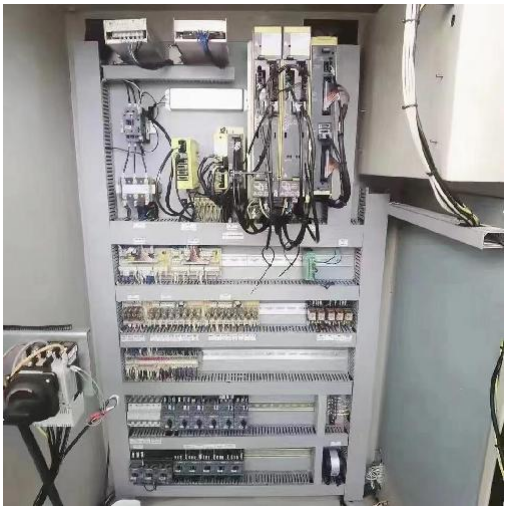




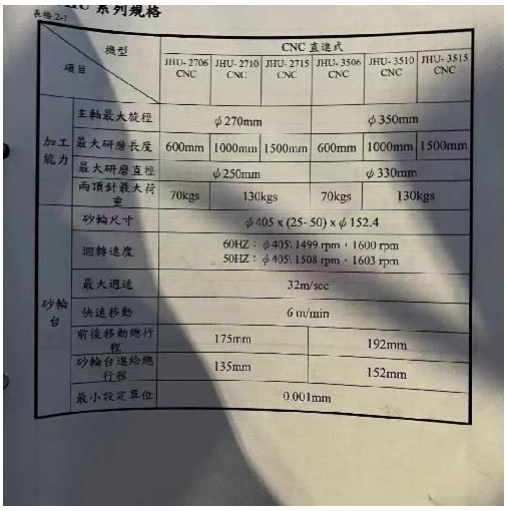












項目	機型	JHU-2706 CNC	JHU-2710 CNC	JHU-2715 CNC	JHU-3506 CNC	JHU-3510 CNC	JHU-3515 CNC
		CNC 直進式					
加工能力	主軸最大旋徑	φ270mm			φ350mm		
	最大研磨長度	600mm	1000mm	1500mm	600mm	1000mm	1500mm
	最大研磨直徑	φ250mm			φ330mm		
	兩頂針最大荷重	70kgs	130kgs		70kgs	130kgs	
砂輪台	砂輪尺寸	φ405 x (25-50) x φ152.4					
	迴轉速度	60HZ：φ405\ 1499 rpm，1600 rpm 50HZ：φ405\ 1508 rpm，1603 rpm					
	最大週速	32m/sec					
	快速移動	6 m/min					
	前後移動總行程	175mm			192mm		
	砂輪台進給總行程	135mm			152mm		
	最小設定單位	0.001mm					