Machine Name : Internal grinder

Brand : TAIYO KOKI

Machine Model : IGV-IN

Stock No. : 490098

Ex-factory Date : 2012



Main Technical Parameters:

CNC System: FANUC Series 32i-MODEL B

Grinding Internal diameter: 100mm

Grinding length: 100mm

Spindle swing diameter: 200mm

Machining height: 200mm(including fixture)

Maximum load: 50KG(including fixture)

Machining accuracy: 0.0001 ~ 0.0002mm

Internal grinding spindle speed: 90000rpm

Maximum spindle speed: 2000rpm

X axis travel: 250mm

X axis speed: 24000rpm

Z axis travel:250mm

Z-axis speed: 24000rpm

Cutting fluid tank capacity: 300L

Coolant tank capacity: 15L

Power supply: 18KVA

Machine weight: 4000KG

PamtonSchnell











