Machine Name : Turn-milling combination

Brand : Mazak

Machine Model : INTEGREX 400-IV

Stock No. : 470794

Ex-factory Date : 2018



Main Technical Parameters:

Maximum machining diameter: 760mm

Maximum machining length: 1524mm

Upper Turret (X/Y/Z) : 630/230/1585mm

B/C axis: 225°/ 360 °

Lower turret (X2/Z2) : 230 / 1530 mm

spindle chuck size: 12"

Maximum spindle speed: 3300min-1

Minmum indexing angle: 0.0001°

Second spindle chuck size: 10"

Maximum turning speed of the second spindle: 4000min-1

Maximum turning speed of milling spindle: 12000min-1

X/X2/Z/Z2 axis Fast feed rate: 38000mm/min

Y axis Fast feed rate: 26000mm/min

C axis Fast feed rate: 555min-1

Upper turret tool magazine capacity: 20 (standard)

Lower turret tool magazine capacity: 9

Tool changing time: 1.3 s (tools to tools)

Machine length * width * height: 5110*3000*5110mm



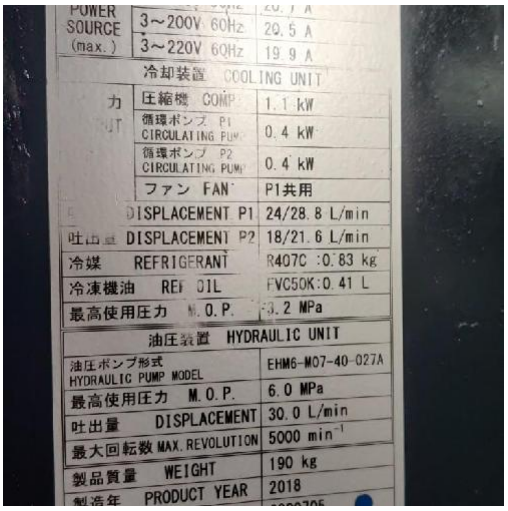






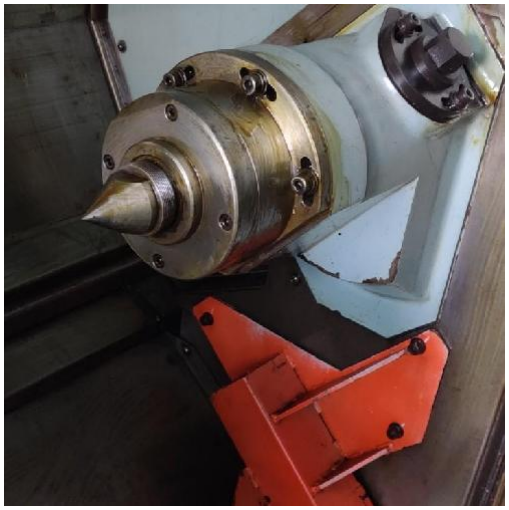
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