

Machine Name : Vertical internal diameter grinder

Brand : TAIYOKOKI

Machine Model : IGV-3N

Stock No. : 10786

Ex-factory Date :



Main Technical Parameters:

XZ axis travel: 1000*325mm

C-axis: servo

spindle resolution: 325 resolution

spindle drive mode: electric spindle

grinding wheel diameter width Internal diameter of 80*25* 31.75mm

Sand wheel shaft speed: 18000rpm

Grinding travel: 350*300mm

Rotation diameter of workWorktable: 380 (14.9)

Grindable through hole: 25-250 (1.0-9.8)

□□□□□□:300 (11.8)

□□□□□□:□□150 (Max.5.9)

□□□□□□:1um□□

Tolerance can be sWorktable: within 2um

Minimum feed: 0.0001mm

WorkWorktable size: medium 350

lead rail mode: Linear guideway

Drive mode per shaft: screw + synchronous belt drive

□□□□: □□□□□□□□

□□□□:□□□□

Footage: 1400*2800*2600(mm)

Power on time: 16652H

Running time: 7502H



