Machine Name : CNC lathe

Brand : Doosan

Machine Model : PUMA 215II

Stock No. : 91819

Ex-factory Date :



Main Technical Parameters:

Maximum rotating diameter on the bed: 510mm

Maximum rotating diameter on the saddle: 310mm

Recommended machining diameter: 210mm

Maximum machining diameter: 270mm

Maximum machining length: 522mm

Bar diameter: 65mm

Chuck size: 210mm

Spindle through hole diameter: 77mm

Spindle motor power: 11/15kw

Maximum spindle speed: 4500rpm

Maximum spindle torque: 127.3N.m

X-axis travel: 160mm (20+140)

Z-axis travel: 530mm

X-axis fast feed rate: 16m/min

Z-axis fast feed rate: 20m/min

X-axis maximum cutting feed rate: 500mm/rev

Z-axis maximum cutting feed rate: 500mm/rev

Inclination angle: 30deg

Guideway span of the bed (Z axis) : 380mm

Guideway span of the saddle (X axis) : 255mm

Tool magazine: 12

Cylindrical tool size: 25*25mm

Boring rod diameter: 40mm

Curved clutch diameter: 210mm

Tailstock center diameter: 65mm

Tailstock center travel: 80mm

Height from ground to spindle center: 995mm

Machine dimension: 2263*1649*1690mm

Machine weight: 3500kg





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