**Machine Name : CNC lathe**

**Brand : Tonas**

**Machine Model : GT 32**

**Stock No. : 60147**

**Ex-factory Date : 2021**



**Main Technical Parameters:**

Caracteristics
- Number of axes : 8
- Number of spindles : 2

MAIN SPINDLE
- Max. bar diameter : 32 mm
- Max. machining length : 200 mm
- Spindle speeds : 8000 rpm
- Spindle power : 8.2 kW
- C axis indexing precision : 0.001°

COUNTER-SPINDLE
- Max. bar diameter : 32 mm
- Spindle speed : 8000 rpm
- Spindle power : 8.2 kW
- C axis indexing precision : 0.001°

GUIDE BUSH HOLDER 1
- Number of positions : 9
- Number of motorized positions : 4
- Live tools speed : 6000 rpm

GUIDE BUSH HOLDER 2
- Number of positions : 8
- Number of motorized positions : 3
- Live tools speed : 6000 rpm

END ATTACHMENT
- Number of positions : 5

SECONDARY OPERATION
- Number of positions : 8
- Number of motorized positions : 4
- Live tools speed : 6000 rpm

POWER SUPPLY
- Supply voltage : 400 V

WEIGHT & DIMENSIONS
- Machine floor space : 2710 X1270 mm

- Machine height : 1990 mm
- Machine weight : 3550kg

MACHINE HOURS

- Number of working hours : 6006 h

Equipment

- CNC : Fanuc 31i-B
- 3 colors status lamp
- Rotating tool motor on : S11,S21,S51
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Coolant tank : KNOLL

* with high-pressure pump : 70 bars
* with paper filtering unit

- Bar loader : TORNOS SBF538-3.0M
- Fire extinguisher * : KRAFT&BAUER
- Number of turning tool holders : 7





PamtonSchnell















OFF
TORNOS
GT 32