Machine Name : Automatic Lathe

Brand : ESCO

Machine Model : D6

Stock No. : 482057

Ex-factory Date :



Main Technical Parameters:

Characteristics

- Revolver tool number : 4

- Max. spindles drilling, tapping, threading : 32 [mm]

- Max. spindle counter-collet : 36 [mm]

- Max. tapping / threading diameter :

steel : 4 [mm]

brass : 5 [mm]

- Max. tapping / threading length : 25 [mm]

- Max. drilling spindles clamping diameter : 6 [mm]

-max. counter-collet clamping diameter: 6.35 [mm]

- Drilling spindle speeds : 25, 40, 65, 100, and 150 x 100 [Rpm]

- Tapping / threading spindle speeds : 6, 9, 13, 20 and 30 x 100 [Rpm]

- Changing time revolver head position (1/4 turn) : 1/4 [sec]

- Levers report :

drilling : 1/1

counter-collet in revolver head : 1/1

self tapping screw thread (director thread) : 1/3

- Main motor :

power: 2.2 [kW]

normal speed : 2820 [Rpm]

- Normal motor tapping / threading :

power: 0.45 [kW]

normal speed : 1380 [Rpm]

- Floor space :

without brushholder : 900 x 1800 [mm]

with brushholder : 900 x 3400 [mm]

- Weight (without packing) : 1090 [kg]





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