Machine Name : Turn-milling combination

Brand : Toshiba

Machine Model : TD-30/36S

Stock No. : 50302

Ex-factory Date :



Main Technical Parameters:

Siemens 840C CNC System

Maximum workpiece diameter: 3600mm

Maximum workpiece height: 3300mm

Three axes travel: 2030*1995*1600mm



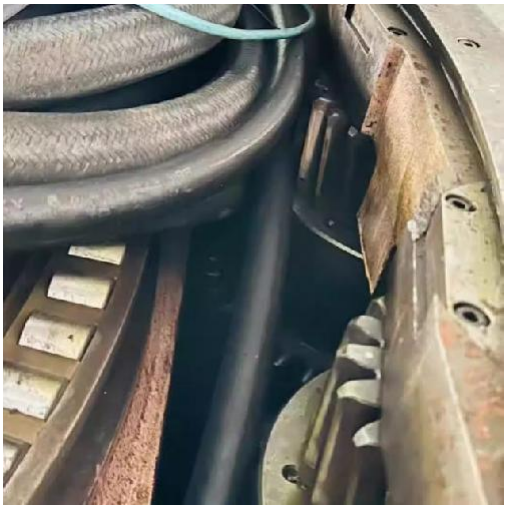


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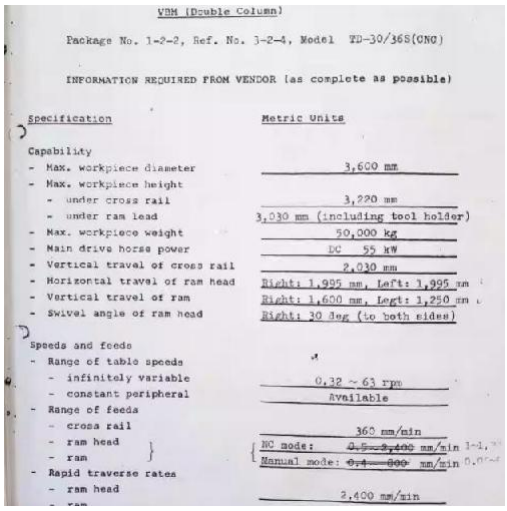








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VBM (Double Column)

Package No. 1-2-2, Ref. No. 1-2-4, Model TD-30/36S(CNC)

INFORMATION REQUIRED FROM VENDOR (as complete as possible)

Specification	Metric Units
Capability	
- Max. workpiece diameter	3,600 mm
- Max. workpiece height	
- under cross rail	3,220 mm
- under ram head	3,030 mm (including tool holder)
- Max. workpiece weight	50,000 kg
- Main drive horse power	DC 55 kW
- Vertical travel of cross rail	2,030 mm
- Horizontal travel of ram head	Right: 1,995 mm, Left: 1,995 mm
- Vertical travel of ram	Right: 1,600 mm, Left: 1,250 mm
- Swivel angle of ram head	Right: 30 deg (to both sides)
Speeds and feeds	
- Range of table speeds	
- infinitely variable	0.32 ~ 63 rpm
- constant peripheral	Available
- Range of feeds	
- cross rail	360 mm/min
- ram head - ram	NC mode: ~~0.5 ~ 2,400~~ mm/min Manual mode: ~~0.4 ~ 800~~ mm/min
- Rapid traverse rates	
- ram head	2,400 mm/min
- ram	